

**RoHS**

# Specification

## 规格书

Customer Name :

客户名称 : \_\_\_\_\_

Customer P/N :

客户品号 : \_\_\_\_\_

Factory P/N :

公司品号 : HL-503U22YC-2.5-R

Sending Date :

送样日期 : \_\_\_\_\_

Client approval 客户审核			Goozo approval 鸿利国泽审核		
Approval 核准	Audit 确认	Confirmation 制作	Approval 核准	Audit 确认	Confirmation 制作
<input type="checkbox"/> Qualified 接受		<input type="checkbox"/> Disqualified 不接受		DATE: 日期:	

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注:

- 1.此规格书以中英文方式书写,若有冲突以中文版本为准文本.
- 2.此规格书的最终解释权归属江苏鸿利国泽光电科技有限公司



**ATTENTION 注意**

OBSERVE PRECAUTIONS  
 FOR HANDLING  
 ELECTROSTATIC  
 DISCHARGE  
 SENSITIVE  
 DEVICES

**Features**

φ5 LAMP LED/5mm 外形

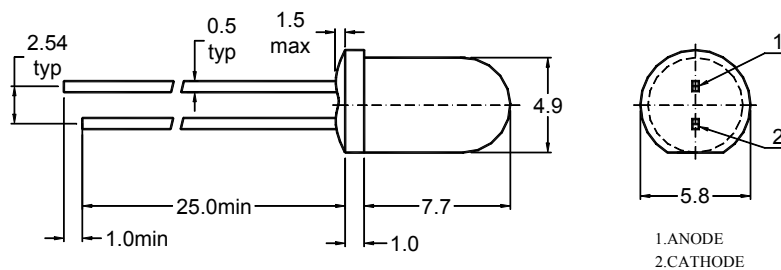
Low Power Consumption/低功耗

Cabined Viewing Angle/小角度

**Description/描述**

This devices are made with AlGaInP/LED

**Package Dimensions**



Tolerance Grade/公差等级	Dimension Tolerance/尺寸 (Unit:mm)			
	0.5~3	3~6	6~30	30~120
	±0.1	±0.2	±0.3	±0.5
Chip/晶片		Lens Color/胶体颜色		
Material/材质	Emitting Color/ 发光颜色	Water Clear/无色透明		
AlGaInP	Yellow/黄色			

■ Absolute Maximum Rating

Item 项目	Symbol 符号	Value 数值	Unit 单位
Forward Current 正向电流	IF	30	mA
Peak Forward Current* 峰值正向电流	IFP	100	mA
Reverse Voltage 反向电压	VR	5	V
Power Dissipation 功耗	PD	110	mW
Electrostatic discharge 抗静电能力	ESD	2000	V
Operation Temperature 操作温度	Topr	-30~+85	°C
Storage Temperature 储存温度	Tstg	-40~+100	°C
Lead Soldering Temperature* 引脚焊接温度	Tsol	Max. 260°C for 5sec Max.	

\*IFP Conditions : Pulse Width≤10msec /IFP 正向峰值电流使用条件 : 脉冲宽度≤10 毫秒

\*Tsol Conditions : 1.6mm from the base of the epoxy bulb/Tsol 焊接条件 : 焊接位置离胶体底部 1.6 毫米

■ Typical Optical/ Electrical Characteristics Ta=25°C

Item/项目	Symbol/符号	Condition/条件	Rank/档次	Min. 最小值	Typ. 典型值	Max. 最大值	Unit 单位
Luminous Intensity/光强	Iv	IF=20mA		6370	--	10750	mcd
Forward Voltage/正向电压	VF			1.8	2.2	2.4	V
Viewing Angle/角度	2θ 1/2			--	30	--	deg
Dominant Wavelength/主波长	λ <sub>D</sub>			586		595	nm
Recommend Forward Current/ 推荐使用正向电流	IF(rec)	--		--	--	20	mA
Reverse Current/反向电流	IR	Vr=5V		--	--	10	uA

Notes/注释:

Tolerance : VF±0.1V , λ<sub>D</sub>±2 nm , IV(φV) ±15% , 2θ 1/2±15% , X/Y±0.005.

公差 : 正向电压±0.1V , 主波长±2 nm , 光强 ( 光通量 ) ±15% , 角度±15% , X/Y±0.005.

■ BIN range

Luminous intensity (tolerance is  $\pm 10\%$  @  $I_F = 20\text{mA}$ ):

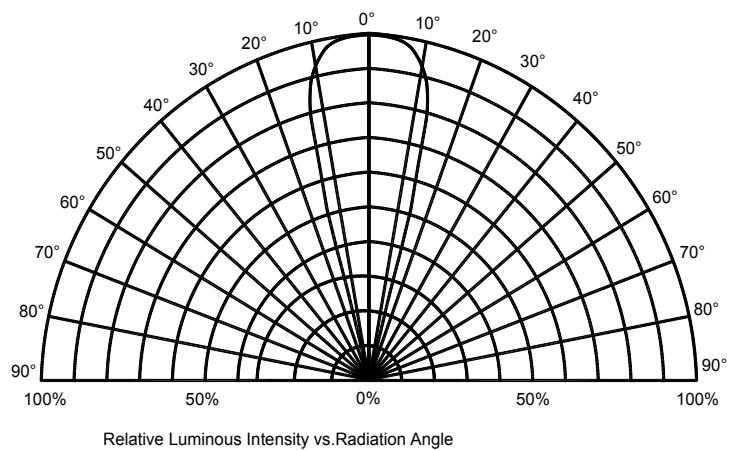
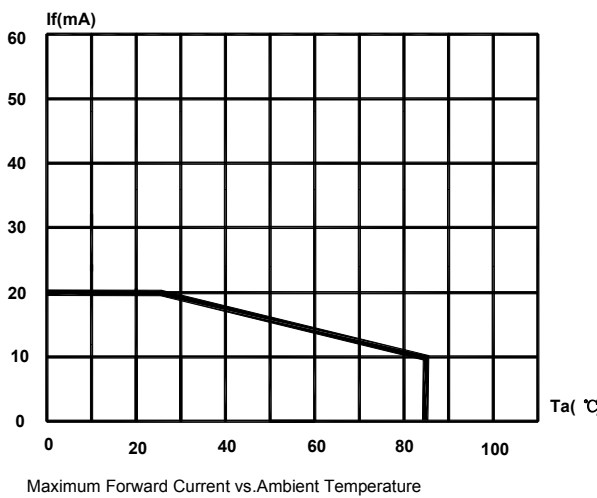
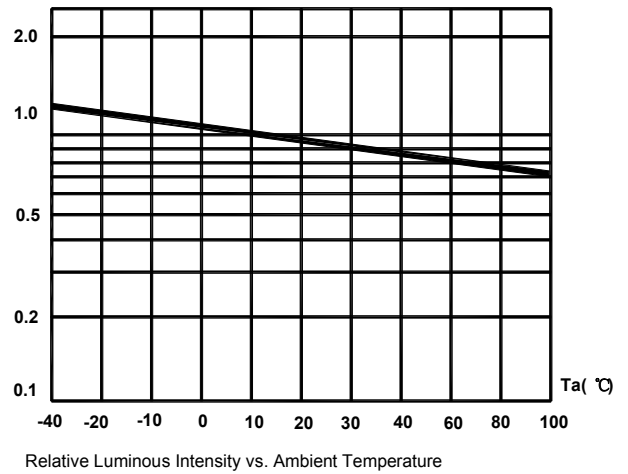
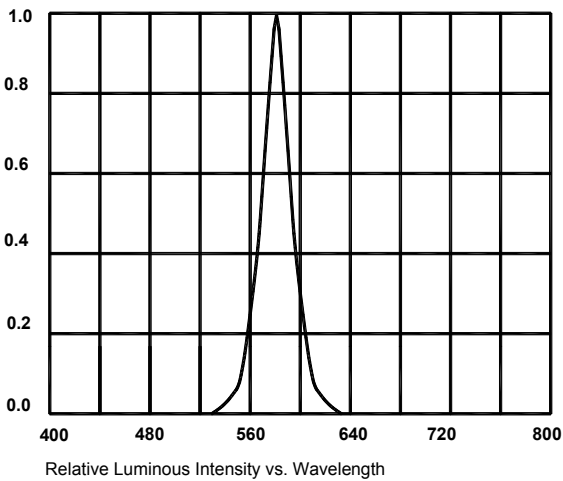
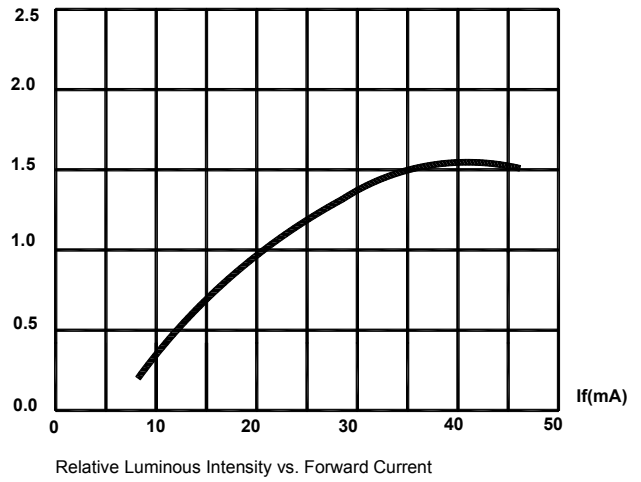
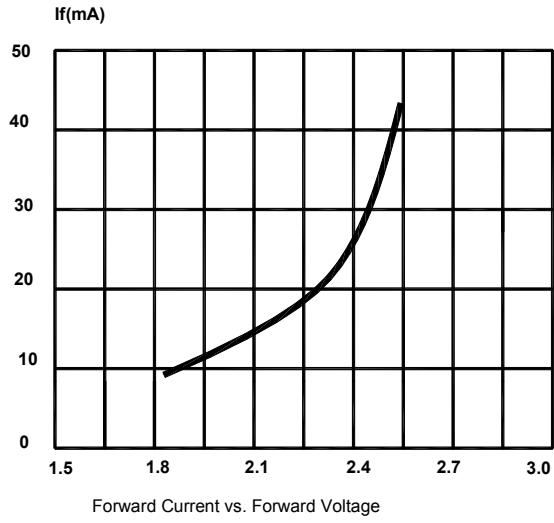
BIN CODE	Min.(mcd)	Max. (mcd)
Z	6370	8280
Z1	8280	10750

Dominant Wavelength (tolerance is  $\pm 1\text{nm}$  @  $I_F = 20\text{mA}$ ):

BIN CODE	Min.(nm)	Max. (nm)
YC	586	589
YD	589	592
YE	592	595

Forward voltage (tolerance is  $\pm 0.05\text{V}$  @  $I_F = 20\text{Ma}$ ):

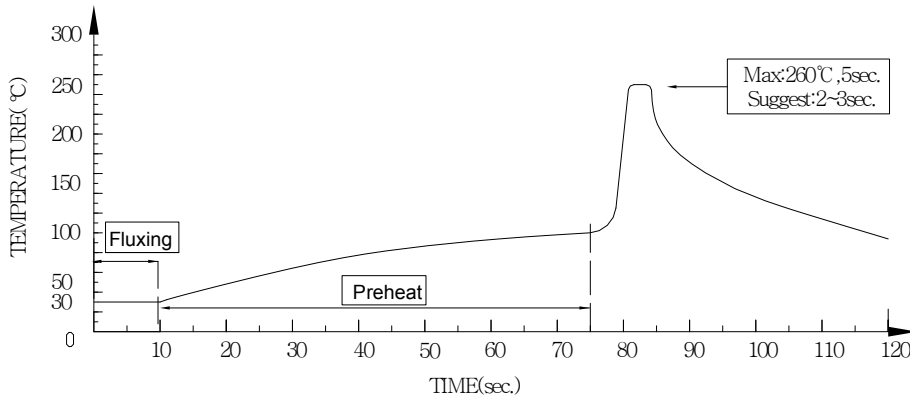
BIN CODE	Min.(V)	Max. (V)
A	1.8	1.9
B	1.9	2.0
C	2.0	2.1
D	2.1	2.2
E	2.2	2.3
F	2.3	2.4



**■ Reliability Performance 可靠性**  
**Test Items And Result 测试项目和判定**

Test Classification 测试类别	Test Item 测试项目	Test Conditions 测试条件	Test Duration 测试持续时间	Sample Size 样品数量	AC/RE 接受/拒收
Life Test 寿命测试	Room Temperature DC Operating Life Test 室温直流寿命测试	$T_a=25^{\circ}\text{C}\pm 5^{\circ}\text{C}$ , $I_f=20\text{mA}$	1000 hrs	22 pcs	0/1
Environment Test 环境模拟 实验	Thermal Shock Test 冷热冲击	$100^{\circ}\text{C}\pm 5^{\circ}\text{C}$ 5min ↑↓ $-40^{\circ}\text{C}\pm 5^{\circ}\text{C}$ 5min.	100 cycles	22 pcs	0/1
	Temperature Cycle Test 高低温循环实验	$100^{\circ}\text{C}\pm 5^{\circ}\text{C}$ 30min ↑↓5min $-40^{\circ}\text{C}\pm 5^{\circ}\text{C}$ 30min.	100 cycles	22 pcs	0/1
	High Temperature & High Humidity Test 高温高湿实验	$60^{\circ}\text{C}\pm 5^{\circ}\text{C}/90\%$ RH $I_F=5\text{mA}$	1000 hrs	22 pcs	0/1
	High Temperature Storage 高温储存	$T_a=100^{\circ}\text{C}\pm 5^{\circ}\text{C}$	1000 hrs	22 pcs	0/1
	Low Temperature Storage 低温储存	$T_a=-40^{\circ}\text{C}\pm 5^{\circ}\text{C}$	1000 hrs	22 pcs	0/1
Mechanica Test 机械测试	Resistance to Soldering Heat 耐焊接实验	Temp= $260^{\circ}\text{C}$ max T=5sec max	1times	22 pcs	0/1
	Lead Integrity 引脚折弯实验	Load 2.5N(0.25kgf) $0^{\circ} \sim 90^{\circ} \sim 0^{\circ}$	3times	22 pcs	0/1

## ■ Dip Soldering/焊接



1. Please avoid any external stress applied to the lead-frames and epoxy while the LEDs are at high temperature, especially during soldering/在高温焊接过程中，不可有任何外力施加在 LED 的引脚、环氧上；
2. DIP soldering and hand soldering should not be done more than one time/浸焊、手工焊接次数不可超过 1 次；
3. After soldering, avoid the epoxy lens from mechanical shock or vibration until the LEDs are back to room temperature/焊接后，在 LED 温度恢复到室温的过程中，不可受到震动或其它外力的冲击；
4. Avoid rapid cooling during temperature ramp-down process/在 LED 降温过程中，避免急剧的冷却；
5. Although the soldering condition is recommended above, soldering at the lowest possible temperature is feasible for the LEDs/LED 在焊接过程中，应尽可能的降低焊接温度，以减少高温对 LED 的损伤；

## ■ IRON Soldering/手动焊接

300°C Within 3 sec., One time only/300°C，3 秒，1 次；